



**Chettinad Cement,KW,TN/Cement Plant/GGBS /Six Monthly Report/ Apr'22-Sep'22/EHS-226
24th Nov, 2022**

Regional Office (SEZ)

MoEF & CC, Government of India,

No.34, HEPC Campus, Cathedral Garden Road,
Nungambakkam, Chennai – 600 034

Ph No. 044-28222056/48613477

Email Id : ecompliance-tn@gov.in

Dear Sir,

Subject : Submission of Six Monthly (April'2022 to September'2022) Compliance Report of Environment Clearance for Chettinad Cement Corporation Private Limited, Cement Plant 4.5 million tons per annum & Thermal Power Plant 48 mw at Rani Meyyammami Nagar, Karikkali Village, Vedasandur Taulk, Dindigul District, Tamilnadu – Reg

Reference : Environmental Clearance F.No.J-11011/518/2009 -1A II (I) dated 22.02.2019

* * * * *

We hereby submit the **Six Monthly Compliance report (April'2022 to September'2022)** of above referred Environmental clearance pertaining to our "**Cement Plant**" production capacity of 4.5 MTPA (Including Slag Grinding 1.0 MTPA) and "**Captive Power Plant**" generation Capacity of 48MW located at Rani Meyyammai Nagar, Karikkali Village, Guziliamparai Taluk, Dindigul District, Tamil Nadu-624703.

Thanking you

Yours faithfully

for **CHETTINAD CEMENT CORPORATION PRIVATE LIMITED**

V.KRISHNAN

JOINT PRESIDENT [WORKS]



Copy to:

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Six Monthly EC Compliance Report
Period: April'2022 to September'2022

CHETTIAND CEMENT CORPORATION PRIVATE LIMITED

Cement Plant & Captive Power Plant
Karikkali Village, Dindigul District, Tamil Nadu

Six Monthly Compliance Report (Apr'22 – Sep'22)

[Cement Plant 4.5 million tons per annum & Thermal Power Plant 48 MW]

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Chettinad Cement Corporation Private Limited
(Cement Plant & Captive Power Plant)



Rani Meyyammai Nagar, Karikkali Village, Dindigul District, Tamilnadu

Environmental Clearance (EC) Compliance Report (Apr'22 - Sep'22)

EC granted by MoEF vide Letter No. .No.J-11011/518/2009 -1A II (I) dated 22nd February, 2019
 (for Cement Plant 4.5mtpa - Including slug grinding 1.0 mtpa & Thermal Power Plant 48 mw)

A. Additional Conditions

S. No	Additional Condition	Compliance Status
1.	The emissions from cement grinding units shall be restricted to $\leq 30\text{mg}/\text{Nm}^3$	<p><i>Complied</i></p> <p><i>The continuous stack monitoring system to monitor gaseous emissions (SO_2 and NO_x) and dust (PM) has been provided and the concentrations of pollutants are being controlled by providing the following appropriate control measures to ensure compliance with prescribed norms.</i></p> <ul style="list-style-type: none"> <i>a. Bag House – Raw Mill/kiln-1&2, Coal Mill-1&2, Cement Mill -1,2 &3</i> <i>b. Low Nox burners – Pyro process</i> <i>c. Electrostatic Precipitators – Clinker Coolers</i> <i>d. As sulphur is getting converted into its compounds during the process of formation of clinker in the Kiln, the emission of SO_2 is under control as stated.</i> <i>e. Bag Filters – Limestone crushers at mines</i> <p><i>The stack emission report of ROA of the survey conducted by TNPCB on 27.09.2022 & 28.09.2022 reveals that the emission from the all stacks are PM in the range of $21\text{mg}/\text{Nm}^3$ to $30\text{mg}/\text{Nm}^3$ which is below the prescribed limit of $30\text{mg}/\text{Nm}^3$.</i></p> <p><i>SO_2 in the range of $11\text{mg}/\text{Nm}^3$ to $64\text{mg}/\text{Nm}^3$ which is below the prescribed limit of $100\text{mg}/\text{Nm}^3$ and NO_x in the range of $23\text{mg}/\text{Nm}^3$ to $52\text{mg}/\text{Nm}^3$ which is below the prescribed limit of $800\text{mg}/\text{Nm}^3$</i></p> <p><i>Manual monitoring is also carried out through external agency on monthly basis and ROA of the results reveals that emission values are maintaining below norms prescribed by MoEF /CPCB /TNPCB.</i></p> <p><i>The consolidated manual stack emission monitoring reports (Apr'22 to Sep'22) are hereby enclosed vide Annexure 2 & 3</i></p>

S. No	Additional Condition	Compliance Status
2.	The cement grinding capacity shall be restricted to 4.5 MTPA inclusive of granulated slag	<p>Guidelines noted & Complied</p> <p><i>As yet, we are not established/commissioned the "Granulated Ground Blast Slag (GGBS)" grinding production. Also, we assured that the total cement Grinding Capacity will not exceed to 4.5 MTPA inclusive of proposed Granulated Slag grinding capacity of 1.0 MTPA.</i></p>
3.	Industrial vacuum Cleaner shall be used to control the road dust within the plant and its vicinity.	<p>Complied</p> <p><i>Two numbers of road sweeping machines uses plant's internal roads cleaning and vacuum cleaners as well as manual cleaning is done regular interval and ensured clean and good working atmosphere within the plant premises always.</i></p> <div style="display: flex; justify-content: space-around;">   </div>
4.	All other terms and conditions mentioned in the earlier EC letter no J-11011/518/2009-IA.II(I) dated 02.08.2010 shall remain changed	<p>Guidelines Noted & Complied</p> <p><i>Compliance with the conditions stipulated in the earlier Environmental Clearance no.J-11011/518/2009-IA.II(I) dated 02.08.2010 were Complied and same were uploaded in the respective EC Six Monthly compliance reports in "http://parivesh.nic.in".</i></p>

for CHETTINAD CEMENT CORPORATION PRIVATE LIMITED

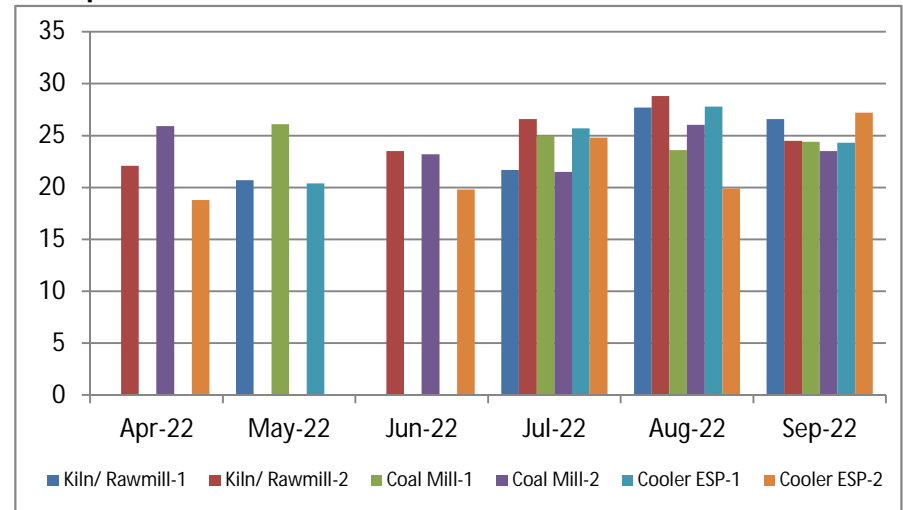
V. Krishnan

V.KRISHNAN
JOINT PRESIDENT [WORKS]

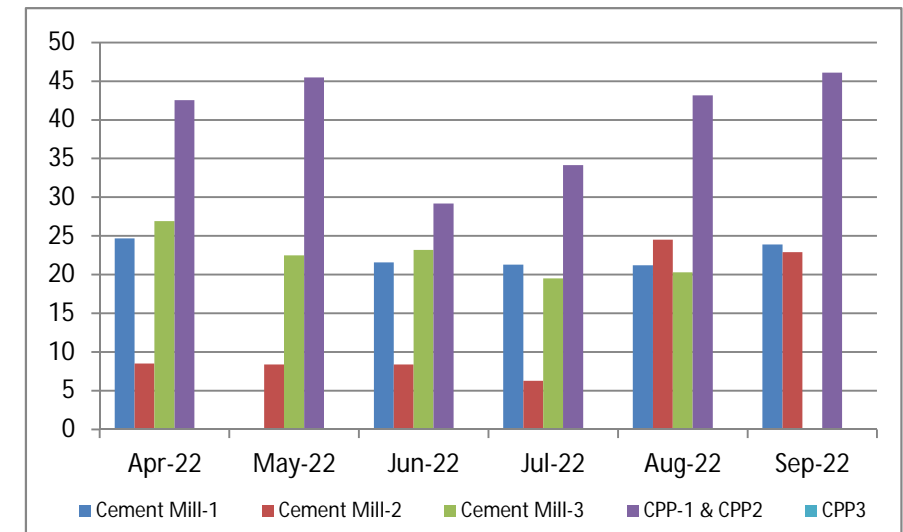


Stack Emission Data (PM - mg/Nm³) from April'2022 to September'2022

Month	Kiln/ Rawmill-1	Kiln/ Rawmill-2	Coal Mill-1	Coal Mill-2	Cooler ESP-1	Cooler ESP-2	Permissible Limit
Apr-22	Shutdown	22.1	Shutdown	25.9	Shutdown	18.8	Cement Plant : 30mg/Nm ³ Power Plant : 50mg/Nm ³
May-22	20.7	Shutdown	26.1	Shutdown	20.4	Shutdown	
Jun-22	Shutdown	23.5	Shutdown	23.2	Shutdown	19.8	
Jul-22	21.7	26.6	25	21.5	25.7	24.8	
Aug-22	27.7	28.8	23.6	26.04	27.8	19.9	
Sep-22	26.6	24.5	24.4	23.5	24.3	27.2	
Max	27.7	28.8	26.1	26.04	27.8	27.2	
Min	20.7	22.1	23.6	21.5	20.4	18.8	
Avg	24.2	25.1	24.8	24.0	24.6	22.1	



Month	Cement Mill-1	Cement Mill-2	Cement Mill-3	CPP-1 & CPP2	CPP3	Permissible Limit
Apr-22	24.67	8.5	26.9	42.54	Shut down	Cement Plant : 30mg/Nm ³ Power Plant : 50mg/Nm ³
May-22	Shutdown	8.4	22.5	45.5		
Jun-22	21.6	8.4	23.2	29.2		
Jul-22	21.3	6.3	19.5	34.15		
Aug-22	21.2	24.5	20.3	43.15		
Sep-22	23.9	22.9	Shutdown	46.1		
Max	21.2	6.3	19.5	29.2		
Min	24.67	24.5	26.9	46.1		
Avg	22.5	13.2	22.5	40.1		



for Chettinad Cement Corporation Private Limited

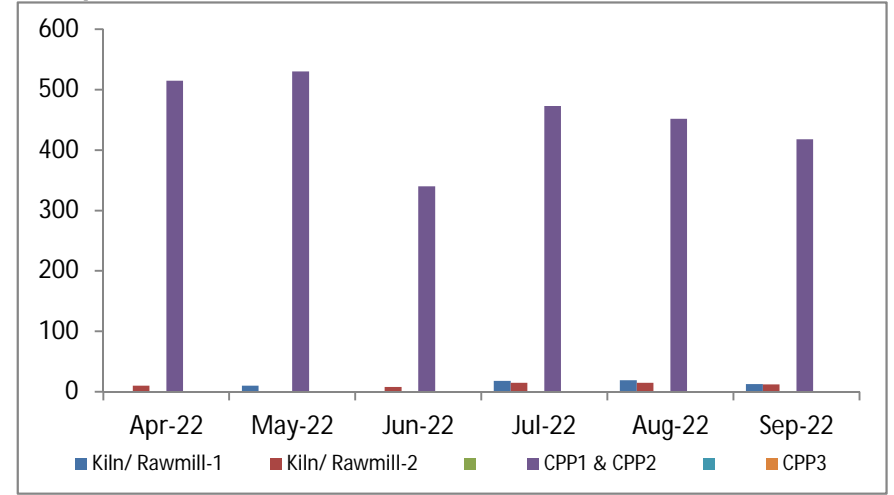
V. Krishnan

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Joint President[works]



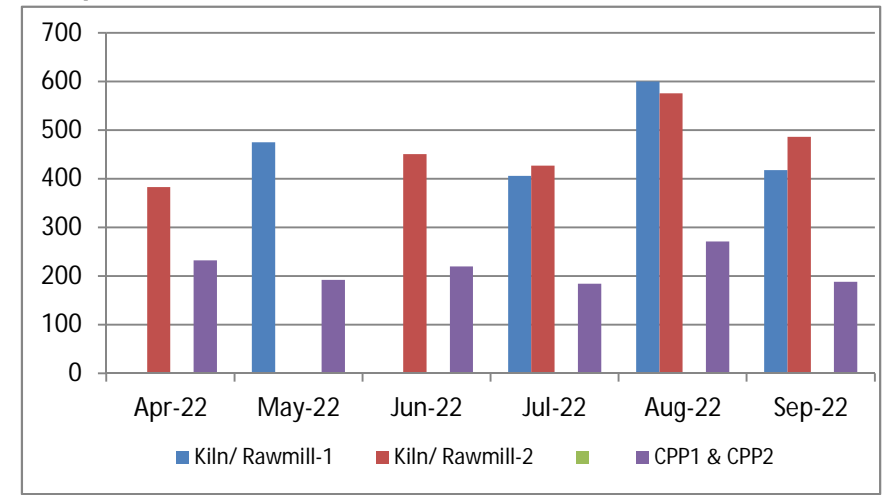
Stack Emission Data (SO₂ - mg/Nm³) from April'2022 to September'2022

Month	Kiln/ Rawmill-1	Kiln/ Rawmill-2	CPP1 & CPP2	CPP3	Permissible Limit
Apr-22	Shut down	10	515	Shut Down	Cement Plant : 100mg/Nm ³ Power Plant : 600mg/Nm ³
May-22	10	Shutdown	530		
Jun-22	Shutdown	8	340		
Jul-22	18	14.9	473		
Aug-22	19	15	452		
Sep-22	13	12	418		
Max	19	15	530		
Min	10	8	340		
Avg	15.0	12.0	455		



Stack Emission Data (NO_x - mg/Nm³) from April'2022 to September'2022

Month	Kiln/ Rawmill-1	Kiln/ Rawmill-2	CPP1 & CPP2	CPP3	Permissible Limit
Apr-22	Shutdown	383	232	Shut Down	Cement Plant : 800mg/Nm ³ Power Plant : 450mg/Nm ³
May-22	475	Shutdown	192		
Jun-22	Shutdown	451	220		
Jul-22	406	427	184		
Aug-22	600	576	271		
Sep-22	418	486	188		
Max	600	576	271		
Min	406	383	184		
Avg	475	465	215		



for Chettinad Cement Corporation Private Limited



V. Krishnan
Joint President[works]

